

5/10

DART AEROSPACE LTD	Work Order:	22146
Description: Basket Rib 04.05.06 Dwg 04.05.06 CP	Part Number:	D3166-1
Dwg: D3166 Rev. A1	Qty:	10 Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	DJ	05.01.05	10
2	LB	Cut 3/4" x 3/4" square tubing 60.00" long. Material: 304/316 SS tube 0.003" wall Batch 16415 0.015"	BE	05-01-07	10
3	LB	Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB. and Folio FT004	BE	05-01-07	10
4	QC6	Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)	DJ	05/01/07	10
5	LB	Identify and Stock LB Cell	DJ	05/01/07	10
6	AC	Cost / part 15.57	SUR	05-01-10	10
7	DC	Close W/O 15.02 Inspect Level 21	DJ	05.01.12	10

Rev	Date	Change	Revised By	Approved
A	02.08.23	New issue	KJ	JK

RELEASED
02/08/27 RF

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector	
			Initial Design Mgr	Action Description Design Mgr	Sign & Date				

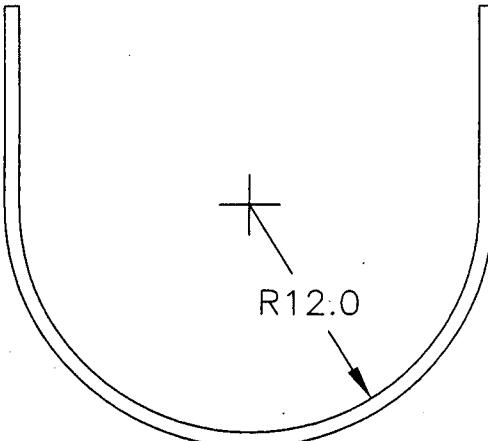
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART

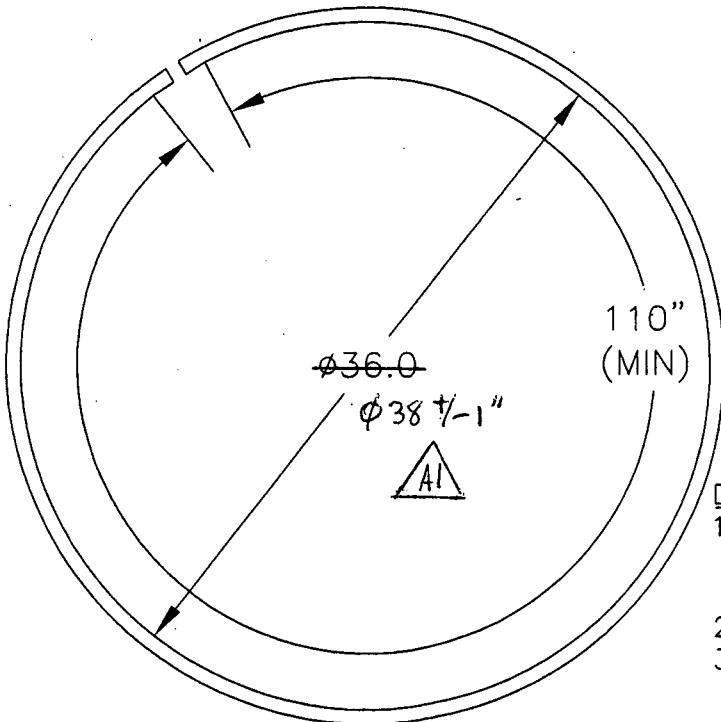
DESIGN #	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3166	REV. A SHEET 1 OF 1
DATE 02.07.10		TITLE BASKET HOOP	SCALE NTS
A	02.07.10	NEW ISSUE	
A1	04.04.08	38+/-1 M4 S 36.0	

RELEASED
02.08.06

10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 60.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

**SHOP COPY**RETURN TO
ENGINEERING**UNCONTROLLED COPY**
SUBJECT TO AMENDMENT
WITHOUT NOTICE**WORK ORDER**

NO. 22146

D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 120.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

Job Costing Report

Dart Aerospace Ltd:
HawkesburyJan 03, 2005
02:07 pm

Work Order No : 0022146
 Project Name : D3166-1
 Project For : WK510
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3166-1
 Description : Basket Hoop
 Manufactured : Yes
 Amount Req'd : 10
 Amount Done : 0
 Start Date : 01-03-05
 Est Finish Date : 02-28-05
 Act Finish Date :
 Drawings Reqd. : No
 Ok for Approval :
 Approval Rec'd :

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Margin : 0.000%
 Actual Margin : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00		
<hr/>					
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss)	0.00	0.00